10'

10'

Plan View

Perspective View

SETUP INSTRUCTIONS

If you would like to tell us about your experience with your setup instructions please email us at **info@classicexhibits.com**

= 1 sq foot

SACAGAWEA
DESIGNS
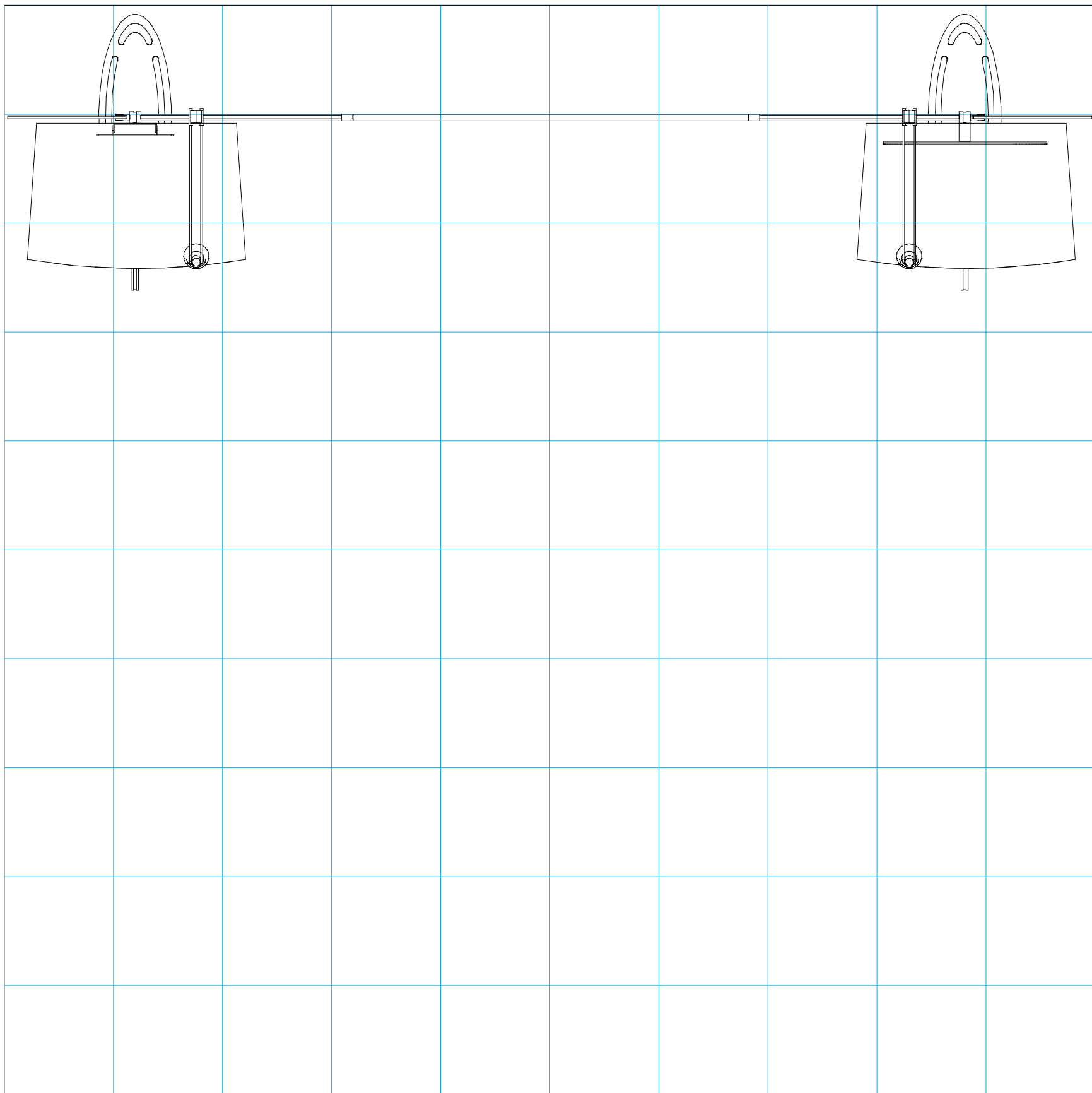
General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.

- The setup instructions are created specifically for this configuration.

- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.

- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**

- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.
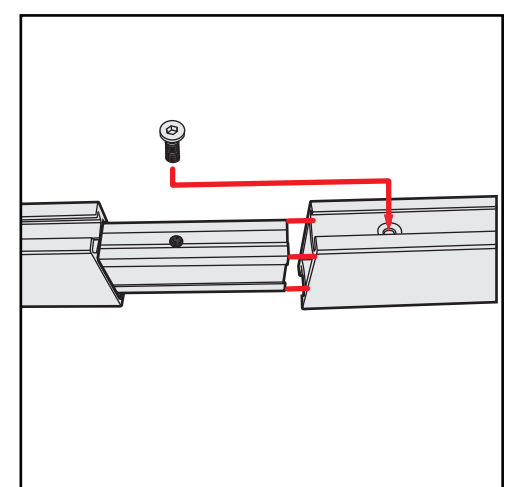
Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.
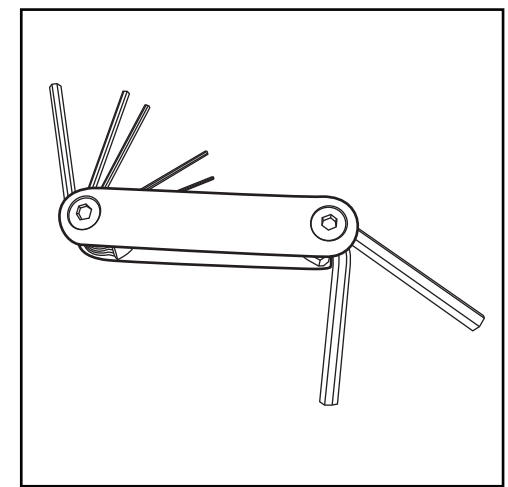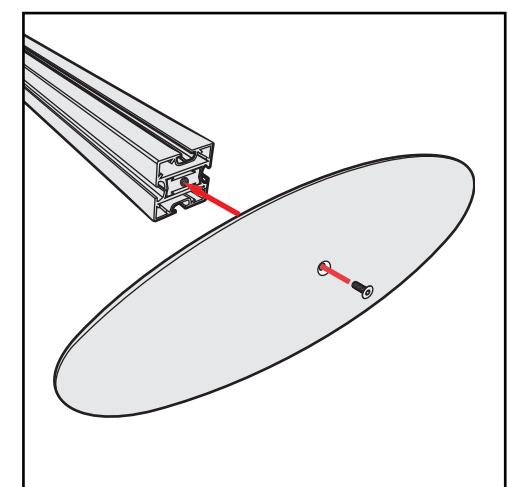

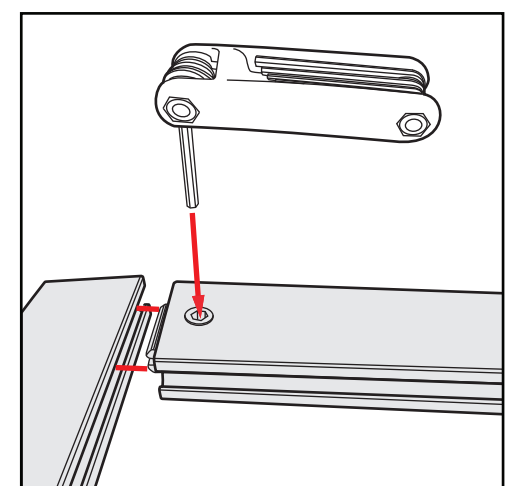Hex Tool - Essential for Assembly
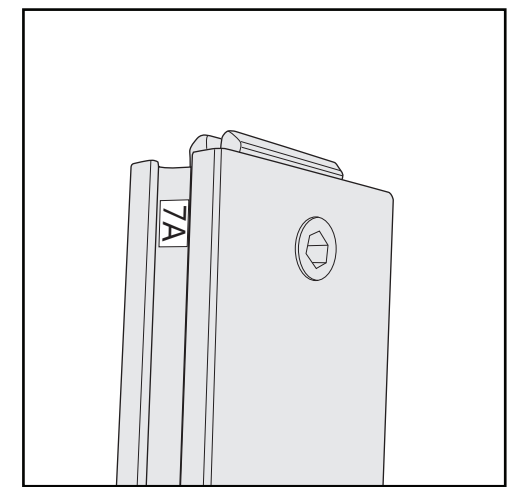
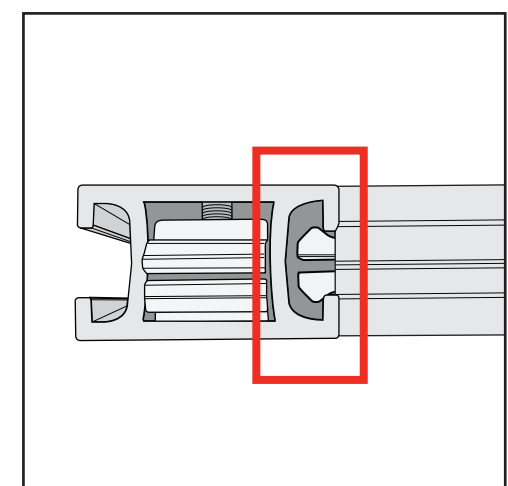Part Identification - Numbering

Spline Connection

Base Plate & Extrusion Connection

Extrusion & Lock Connection

Engaged Lock

WARNING

DO NOT USE POWER TOOLS
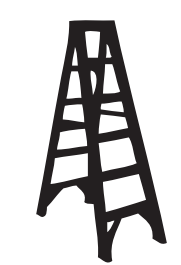
LADDERS OR LIFTS MAY BE REQUIRED

ALL CONNECTIONS MUST BE TIGHTLY SECURED

Keep rubber clip attached to vertical extrusion.

Counter Top

USB Cord

USB Cord

Vertical Extrusion

Wing
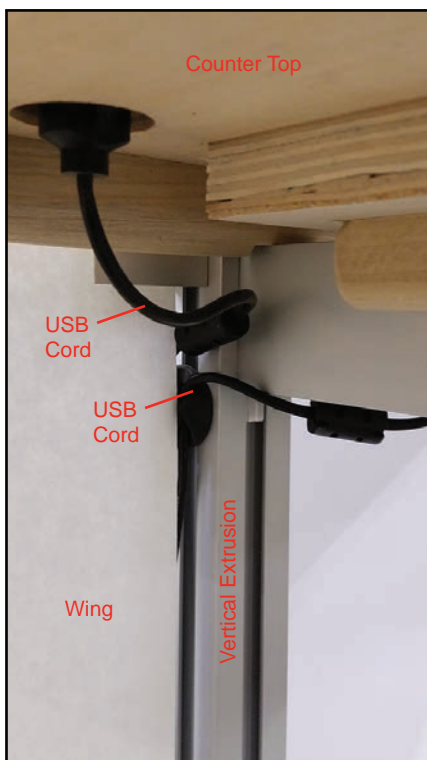
Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.

Wing Clamp

Vertical Extrusion

USB Cord

Rubber Clip

Wing
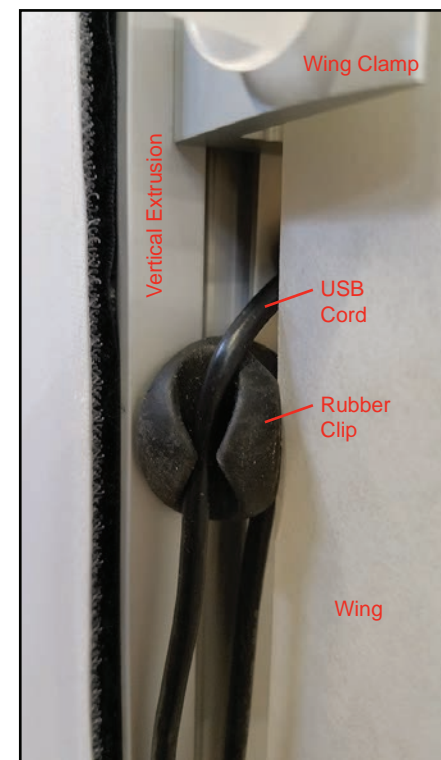
Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.

Rubber Clip

USB Cords

Wing
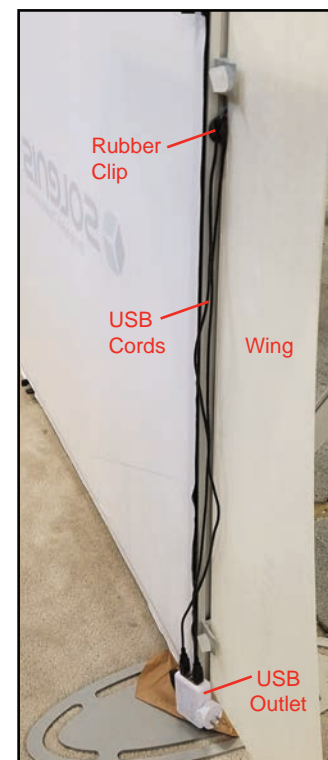
USB Outlet

Cords will hang down to USB outlet.

USB Cord

USB Cord

USB Outlet

Plug USB cords into USB outlet.

Top View of Each Level

Level 1 (Bottom Level)

Wings

Graphic

Assembled Header

Level 2

6A
6B
A,A

5A, 4A, 4B, 5B

2A,2B
3B,3A

Level 3

12
10
Base Plate
11
Counter Top
13

Level 4

12
10
Base Plate
11
Counter Top
13
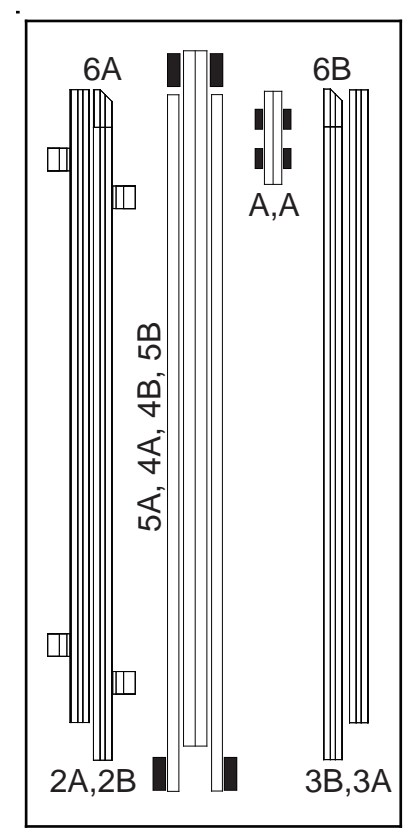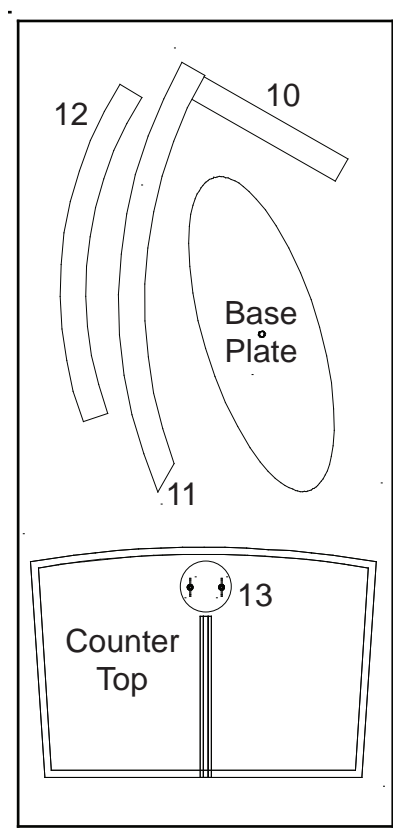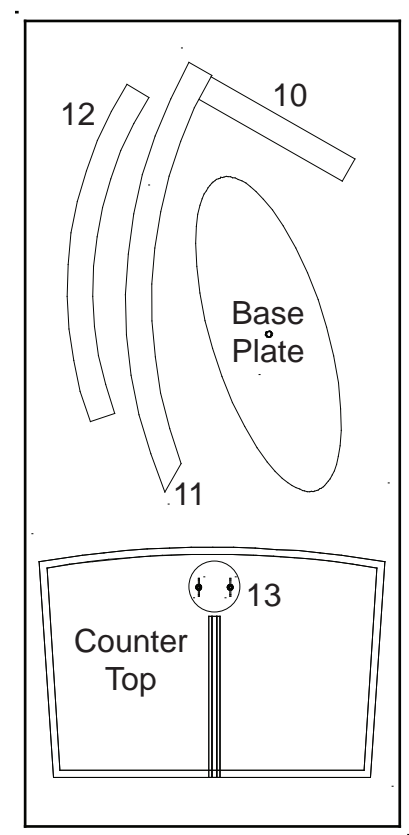
Lights

Graphics

Setup Hardware w/ Monitor Mount

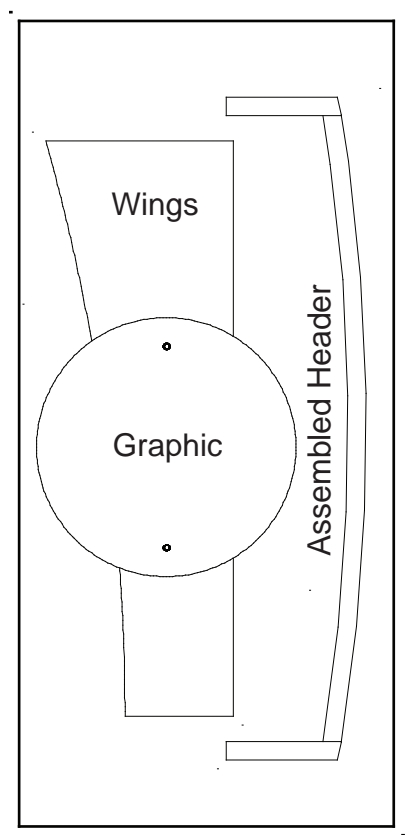| Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
4A,4B	1,1	45" Z45 Horizontal Extrusion
5A,5B	1,1	45" Z45 Horizontal Extrusion
6A,6B	1,1	2.5" S40 Angle-Cut Vertical

Steps:
1) Attach base plates [1] verticals [2A] and [3A], using bolts.
2) Connect verticals [2A] to [2B] and [3A] to [3B], using connection bars [B].
   See Straight Connection with Knobs detail.
3) Connect horizontals [4A] [4B] and [5A] [5B], using connection bars [A].
   See Straight Connection with Knobs detail.
4) Connect assemblies [2A/2B] and [3A/3B] with assemblies [4A/4B] and [5A/5B].
   See Corner Connection with Knob detail.
5) Attach graphic to Velcro on back of assembled Backwall.

Keep [5] attached to [2B] and [6] attached to [3B].
Keep clamps attached to verticals [2A] [2B] [3A] and [3B].
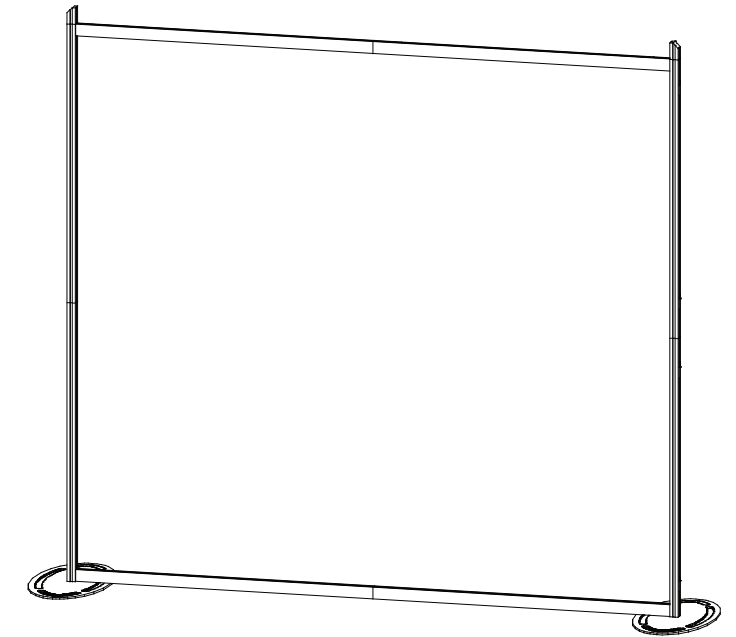
Completed Backwall

Corner Connection with Knob

Knob

Turn knob clockwise to tighten lock.
Do not over tighten Knobs

Straight Connection with Knobs

Knob

Knob

Slide connection bar between extrusions, then turn knobs clockwise to tighten lock.
Do not over tighten Knobs

5

5A

A

5B

6

Velcro on BACK/Bottom Edges of Top Horizontals

2B

Horizontal Placement

Stopper

Set upper horizontal extrusion on top of stopper of verticals.

3B

Velcro on BACK/Inside Edges of Right Verticals

B

B

Velcro on BACK/Inside Edges of Left Verticals

2A

Velcro on extrusions must face to BACK of assembled Backwall.

3A

Velcro on BACK/Top Edges of Bottom Horizontals

4A

A

Connection Bar

4B

1

Bolt

1

Bolt

2.5"h Angle-Cut Vertical Attachment

Connector

Set Screw

Velcro

Insert connector into groove of vertical extrusion, then tighten set screw to secure.

Back View of Backwall

Steps:
1) Connect lights to [5A/5B]. See Light Connection detail.
2) Attach assembled header [7/8/9] to top extrusions [5A/5B].
3) Attach counter supports [10/11] to [2A] and [3A].
4) Attach support legs [12] to counter supports [10/11].
5) Attach shelf to [2A].
6) Attach flange plates [13] to top of curved extrusions [10], using screws.
7) Attach counters to flange plates [13]. See Counter Attachment detail.
8) Route USB cords from counter top. See USB Cord Management sheet.
9) Attach wings to clamps on [2A/2B] and [3A/3B]. See A10 Clamp detail.
10) Attach monitor mount to extrusion [2B]. See Monitor Mount detail.
11) Attach graphic to vertical [3B]. See Graphic Attachment detail.

Item	Qty.	Description
7/8/9	1/1/1	Header Frame
10/11	1/1	Counter Support
12	1	Support Leg
13	1	Flange Plate

Keep [7] [8] and [9] assembled.

Velcro on extrusions must face to **BACK** of assembled Backwall.
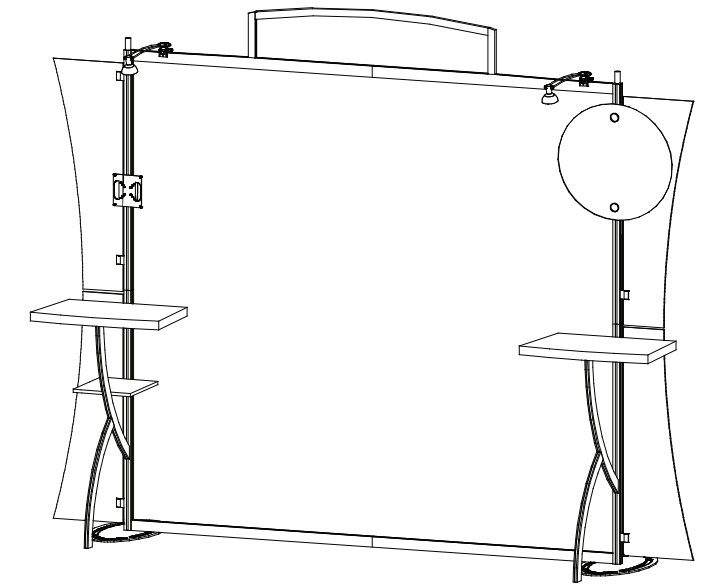
Completed Assembly

* Graphic Attachment

Standoff
Connector
Graphic
Cap

Slide connector into groove of vertical extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place graphic between standoff and cap then screw cap to tighten in place.

* Counter Attachment

Counter
Fixed Screws
Flange Plate [11A]
Wing Nut
10
11

Attach flange plate to curved extrusion [11], using screw. Insert fixed screws, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep flange plate [13] and wing nuts attached to counter when packing.

A10 Clamp

Tighten set screw to secure A10 to extrusion.

Tighten knob to secure wing to A10 Clamp.

* Monitor Mount
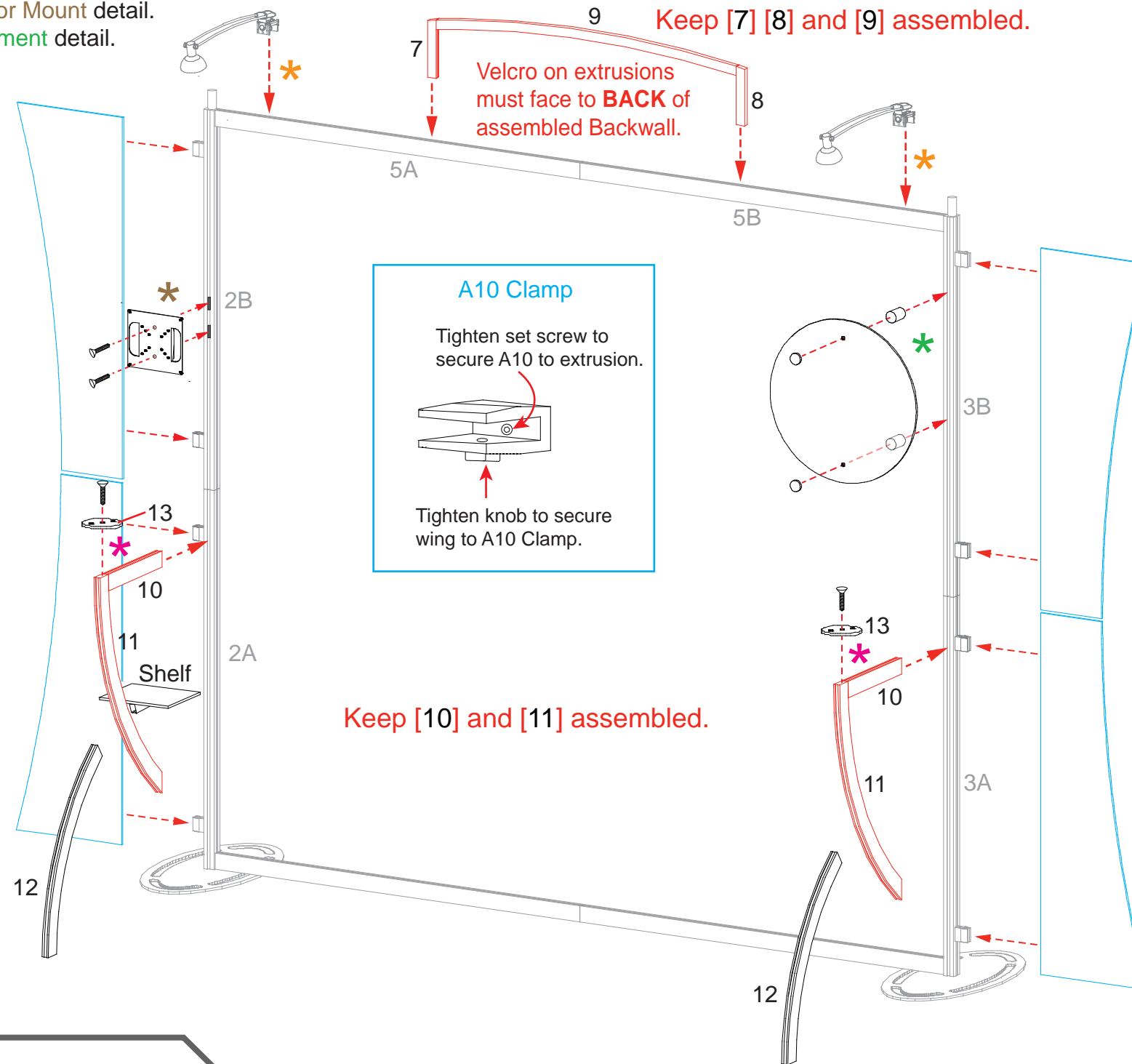
Monitor Mount
Connectors
Bolts

Slide connectors into groove of extrusion. Tighten set screws to secure connectors in place. Attach monitor mount back plate to extrusion, using bolts.

* Light Connection

Light
Clip
Horizontal Extrusion
Light

Slide light onto clip then lock clip into groove of horizontal extrusion.

Keep [10] and [11] assembled.

5A
5B
2B
2A
3B
3A
Shelf
13
10
11
12